## **■** methodpark



#### Contents





- Who is Method Park?
- Why do we need Safety Standards?
- Process and Safety demands in Automotive
- Hazard Analysis and Risk Assessment
- Functional and Technical Development
- Software Process in detail
- Tool Qualification
- Summary

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#### Method Park - Facts and Figures



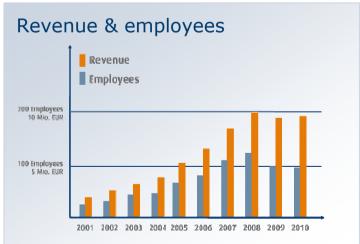
#### **Facts**

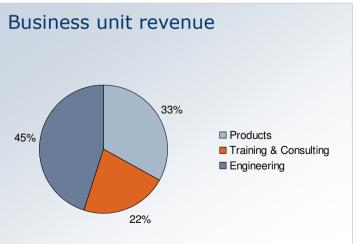
- Founded in 2001
- Locations:

Germany: Erlangen, Munich

USA: Detroit, Miami









#### **Product**



Solution for integrated process management

#### Engineering

#### Areas:

- Project Coaching
- Software Development & Support
- On Site Support
- Off Site Projects
- Fixed Price Projects

#### Consulting/Coaching

#### Topics:

- Software Process Improvement
- CMMI®, SPICE, Automotive SPICE®
- AUTOSAR, Functional Safety
- Requirements Management
- Project and Quality Management
- Software Architecture & Design
- Software Testing

#### **Training**

Wide range of seminars in the division system and software development

Accredited by the following organizations: SEI, ISTQB, ISQI, INTACS, IREP

#### **Our Customers**



#### **Automotive**

- Audi
- Automotive Lighting
- Blaupunkt
- BMW
- Bosch
- Brose
- Continental
- Daimler
- Delphi
- ETAS
- Helbako
- IAV
- Knorr-Brakes
- Marquardt
- Peiker Acustic
- Preh
- Thales
- TRW
- Volkswagen
- Webasto
- 7F
- Zollner

#### Engineering/ Automation

- 7 layers
- ABB
- BDT
- Carl Schenk
- EBM Papst
- Heidelberger
   Druckmaschinen
- Insta
- Kratzer Automation
- Magirus
- Mettler Toledo
- Mühlbauer Group
- Rohde&Schwarz
- Siemens Industries
- Wago

#### **Government/Public**

- Bundesagentur für Arbeit
- Curiavant
- Kassenärztliche Vereinigung Baden-Württemberg

#### Healthcare

- Carl Zeiss
- Siemens
- Fresenius
- Agfa
- Ziehm Imaging
- NewTec
- Innovations Software
- Technology

#### IT/ Telecommunications

- GFT
- Intersoft
- Nash Technologies
- NEC
- Micronas
- Siemens
- Teleca

#### **Defense**

- Airbus Deutschland
- Diehl
- FADS
- Raytheon Anschütz
- KID

#### **Further**

- Bosch und Siemens Hausgeräte
- Deutsche Post
- GMC Software Technologies
- Kodak
- Landesbank Kiel
- Raab Karcher
- Giesecke & Devrient
- Thales Rail Signaling

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#### Examples





Ariane 5 (July 4th, 1996)

Detonation shortly after takeoff because of an error in the control software

Root cause: Insufficient tests of a reused "proven in use" software component



Source: ESA

Source: YouTube



Application that can cause harm (a risk):

Airbag exploding when infant is sitting in front seat

Need to assess the risk

Infant getting injured – "not good at all"

Find a mitigation strategy, e.g. a safety function:

- Detecting infant in front seat and disabling airbag
  - a) sensor delivers signal to
  - b) software/hardware controlling an
  - c) actuator (disabler)

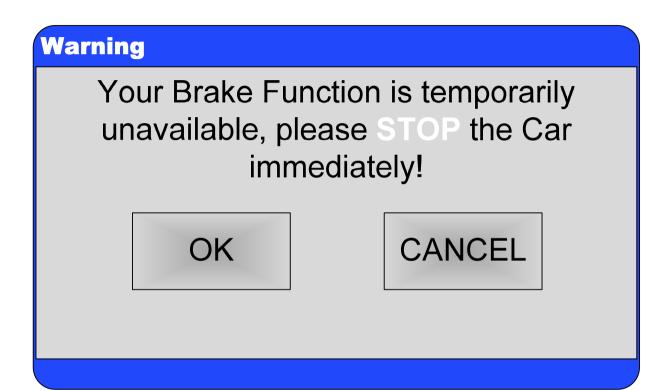
#### Functional Safety is then:

 An infant in front seat is not exposed to an unacceptable (unreasonable) risk



Question: How to measure and agree on the measures?

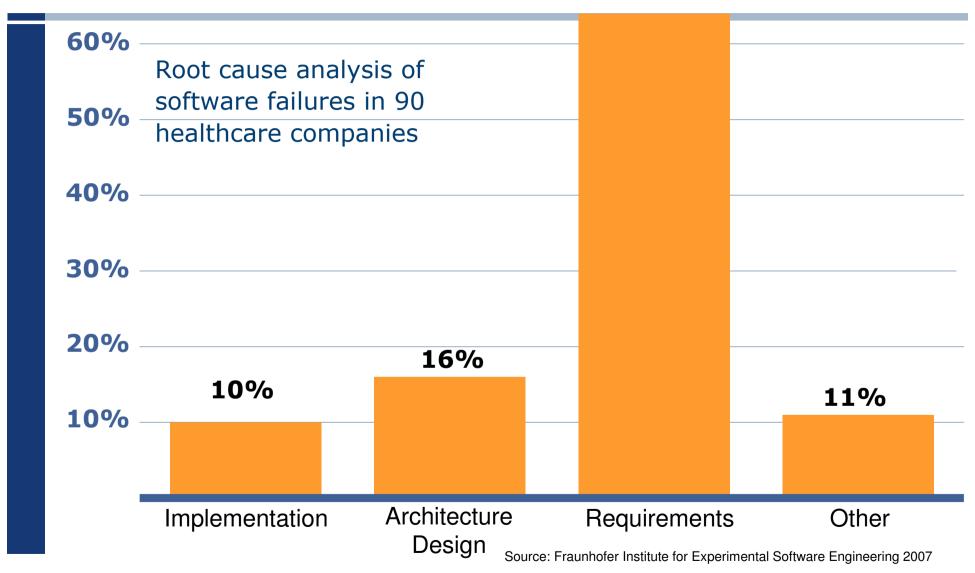




Question:
Do we dare putting
software in direct
control of people's life?

#### Reasons for Failures

# 63% ■ methodpark





DAIMLER Functional Safety

# Current Situation Trends in Automotive Electric/Electronics (E/E)

- Increasing functionality and complexity of software-based car functions
- · Increasing risks from systematic faults and random hardware faults
- · Most of the new car functions are safety-related



Source: © Courtesy of Daimler; Presentation given at Automotive Electronics and Electrical Systems Forum 2008, May 6, 2008, Stuttgart, Germany

#### Extract from German law



#### § 823 Abs. 1 BGB:

"Anyone who injures intentionally or negligently the life, body, health, liberty, property or any other right of another person, is obliged to compensate for the resulting damages."

#### § 1 Abs. 1 ProdhaftG:

"If someone is killed, his body or health injured or an item damaged by a defect in a product, the manufacturer of the product is obliged to replace the resulting damages."

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#### Safety

... is the absence of unacceptable (unreasonable) risks that can cause harm achieved through a planned strategy

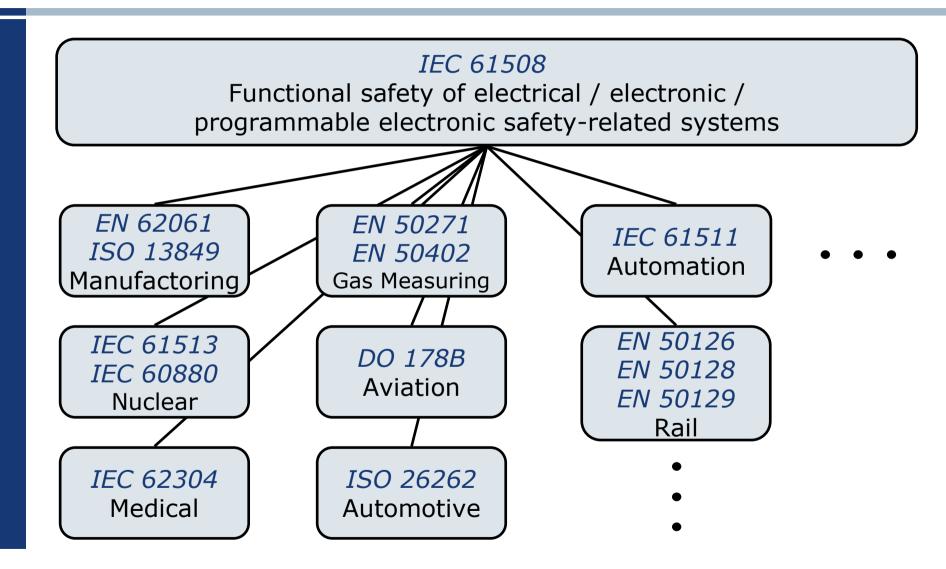
#### **Functional Safety**

- ... is part of the overall safety that depends on a system or equipment operating correctly in response to its inputs.
- ... is achieved when every specified safety function is carried out and the level of performance required of each safety function is met
- ... is **not** to provide the perfect car, but a safe car.

#### **Functional Safety Management**

... is the management (plan, do, act, check) of all activities necessary to reach functional safety.







#### Why not using IEC 61508?

Lessons learnt from application of IEC 61508 in automotive industry:

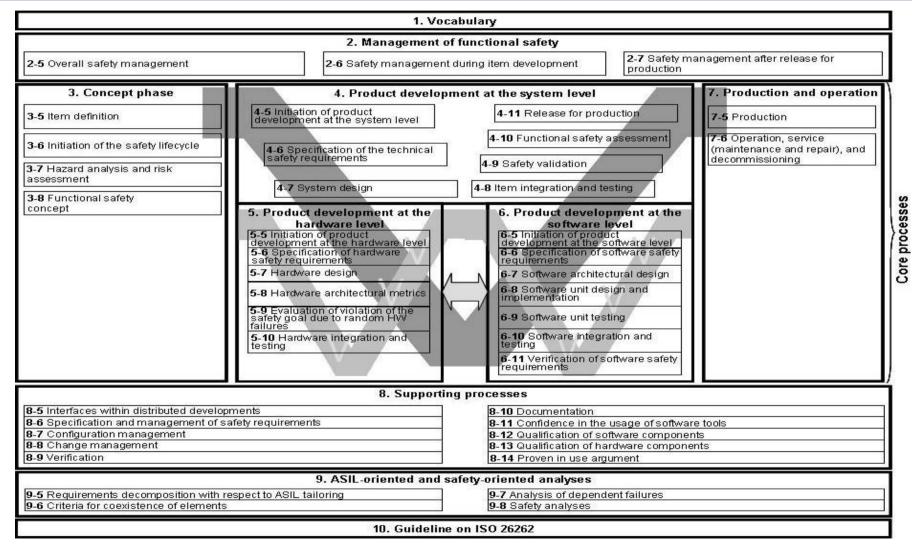
- Not adapted to real-time and integrated embedded systems
- Not adapted to automotive development and life cycles
- No requirements for manufacturer / supplier relationship
- No 'consumer-goods' orientation
- ...

Companies had to solve these issues themselves until introduction of



#### Structure of ISO 26262

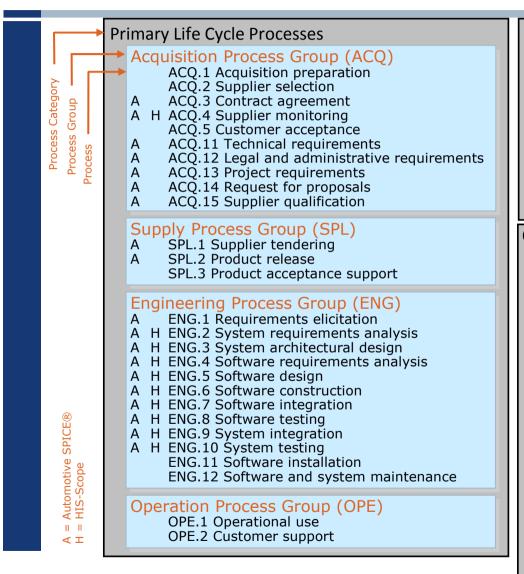




Source: ISO/FDIS 26262 - BL18

#### ISO 15504 & Automotive SPICE®





# Supporting Life Cycle Processes Support Process Group (SUP) A H SUP.1 Quality assurance A SUP.2 Verification SUP.3 Validation A SUP.4 Joint review SUP.5 Audit SUP.6 Product evaluation A SUP.7 Documentation A H SUP.8 Configuration management A H SUP.9 Problem resolution management A H SUP.10 Change request management

# Organizational Life Cycle Processes Management Process Group (MAN) MAN.1 Organizational alignment MAN.2 Organizational management A H MAN.3 Project management MAN.4 Quality management A MAN.5 Risk management A MAN.6 Measurement Process Improvement Process Group (PIM) PIM.1 Process establishment PIM.2 Process assessment A PIM.3 Process improvement Resource & Infrastructure Process Group (RIN) RIN.1 Human resource management

### RIN.4 Infrastructure Reuse Process Group (REU)

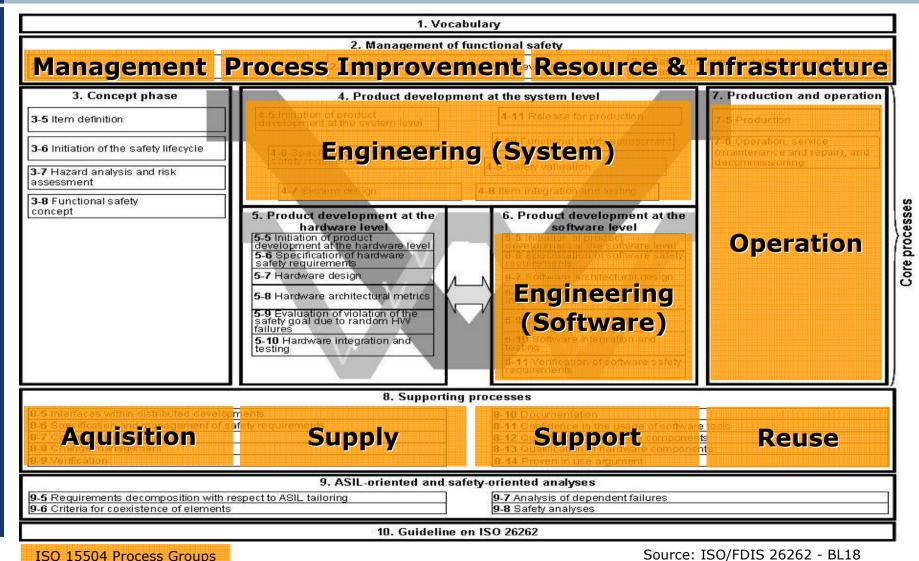
RIN.2 Training

REU.1 Asset management
A REU.2 Reuse program management
REU.3 Domain engineering

RIN.3 Knowledge management

#### Structure of ISO 26262





ISO 15504 Process Groups

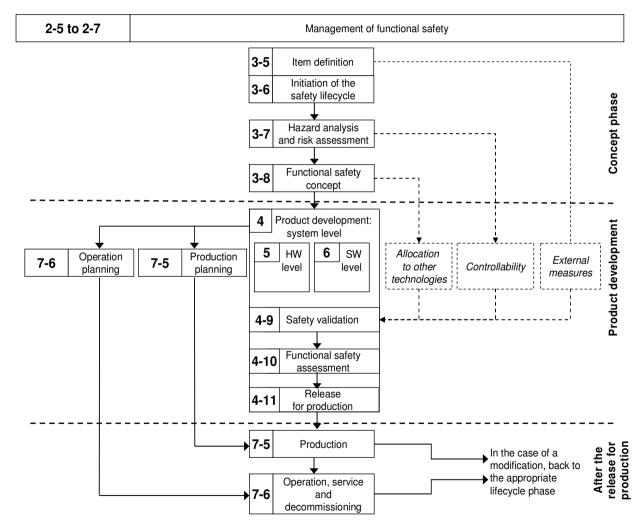
#### Safety Lifecycle Overview



Concept

Development

Production

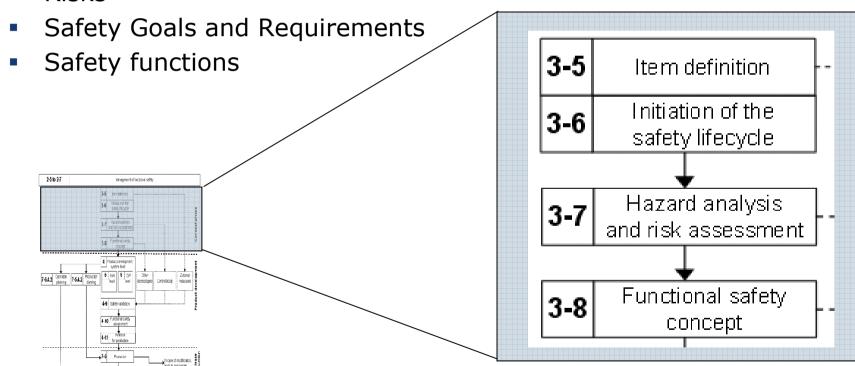


Source: ISO/FDIS 26262-2 - BL18



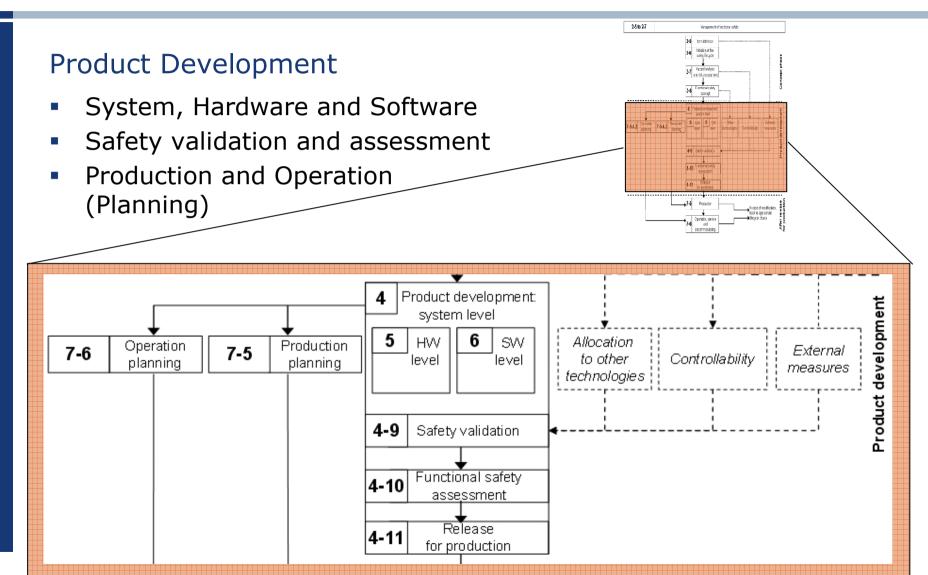
#### **Concept Phase**

- Focus on entire system
- Risks



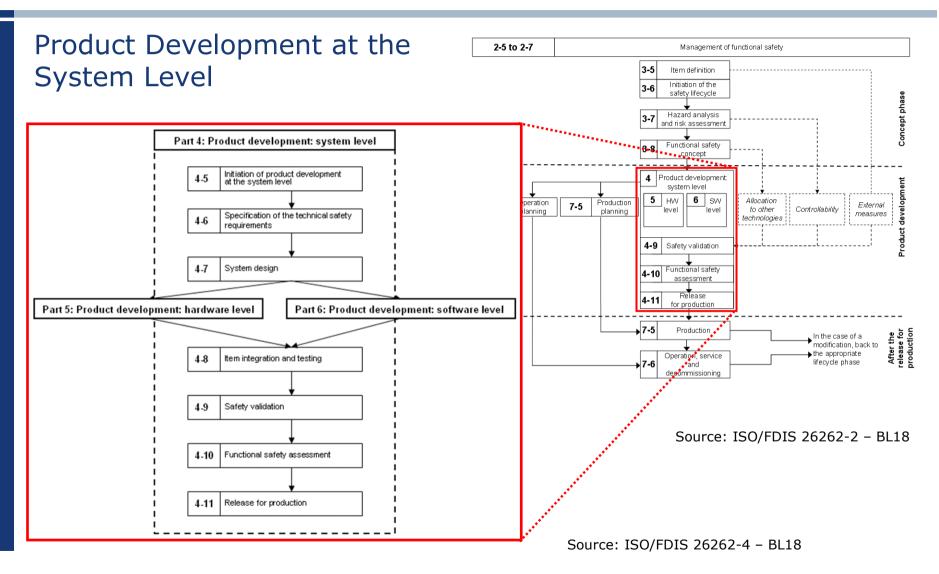
#### Safety Lifecycle Overview





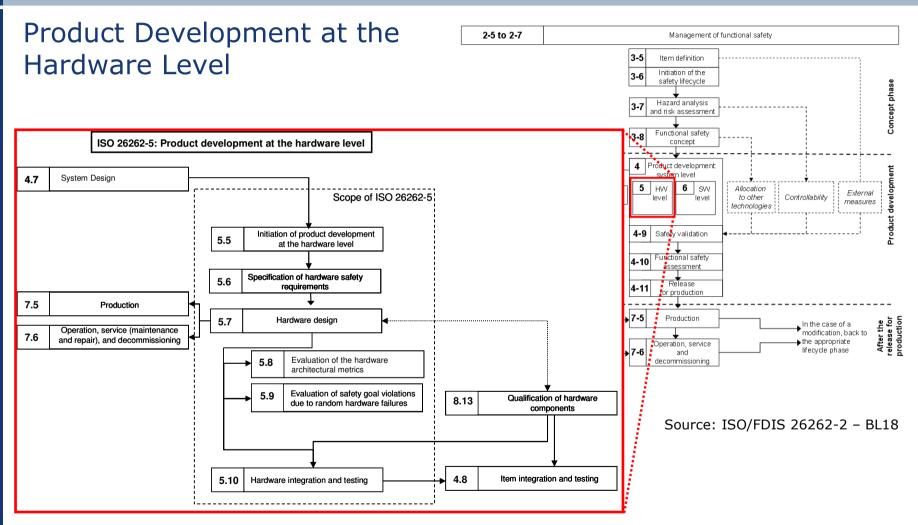
#### **Product Development**





#### **Product Development**

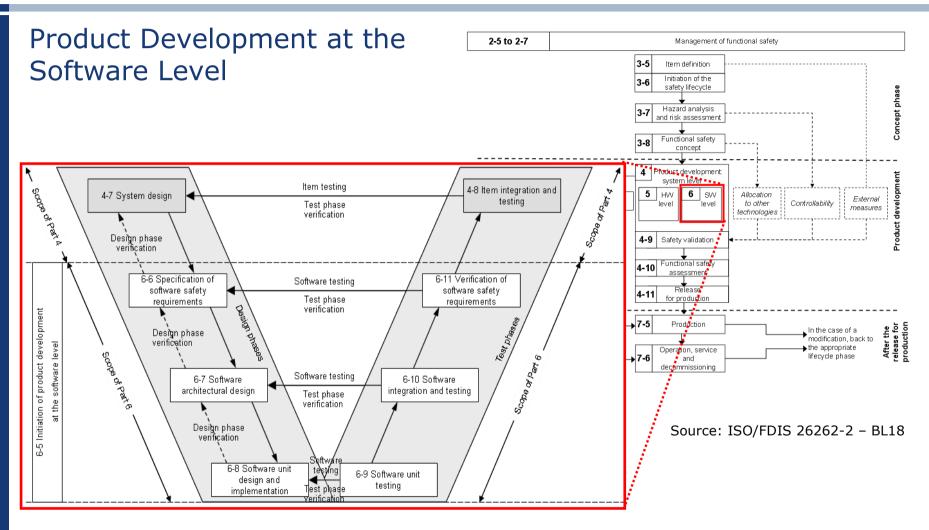




Source: ISO/FDIS 26262-5 - BL18

#### **Product Development**

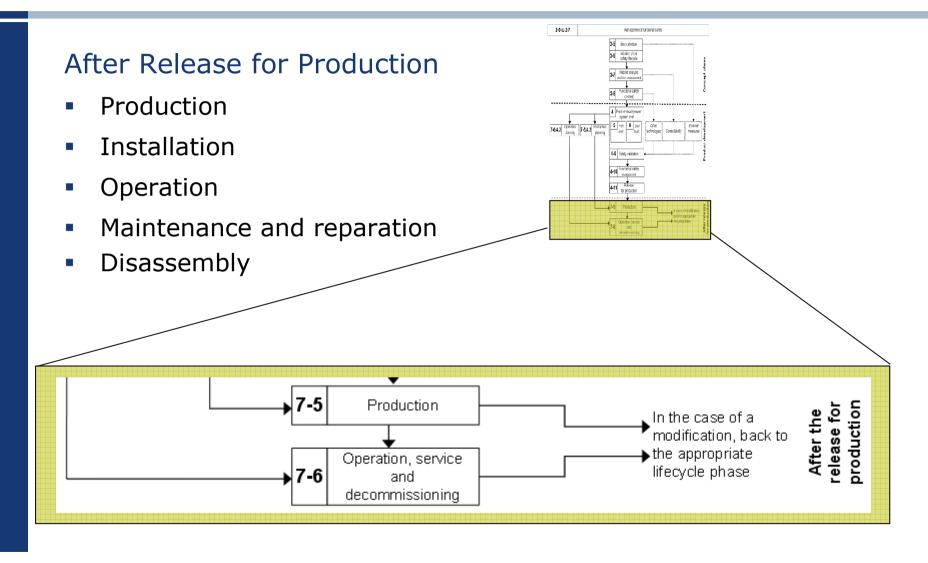




Source: ISO/FDIS 26262-6 - BL18

#### Safety Lifecycle Overview





#### Contents

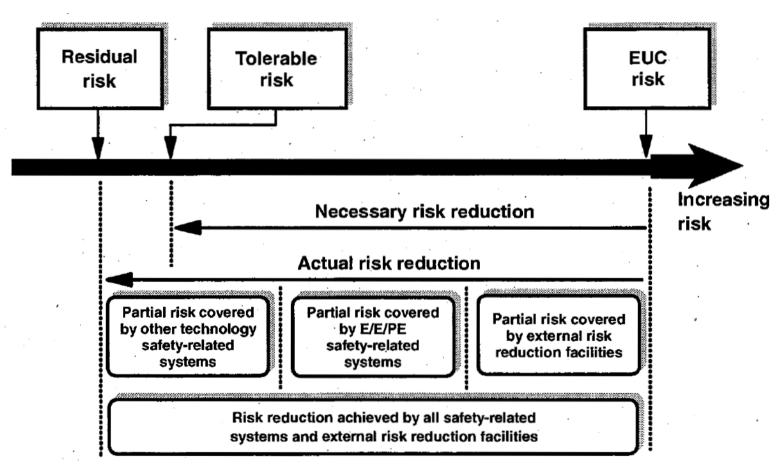




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#### Risk reduction to an acceptable level



Source: IEC 61508-5



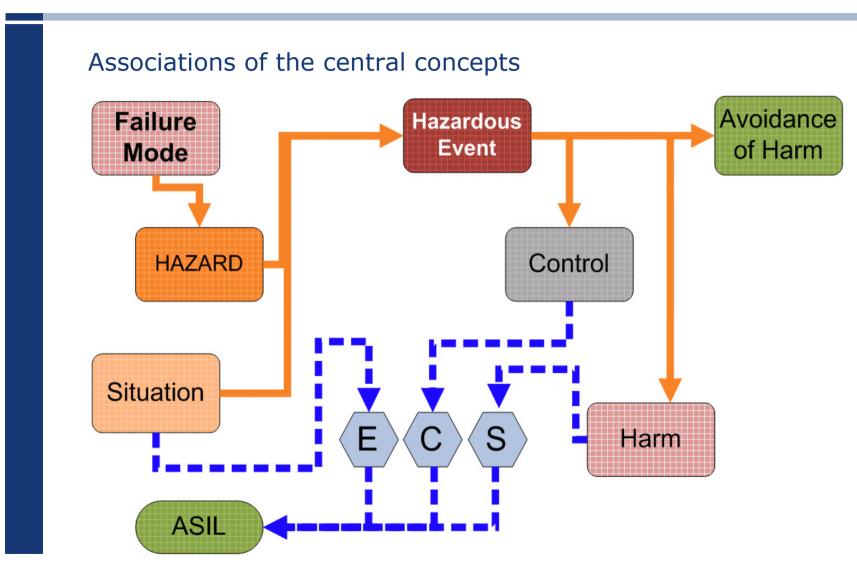
#### Situation analysis and hazard identification

- List of driving and operating situations
  - → Estimation of the probability of **E**xposure
- Detailing failure modes leading to hazards in specific situations
  - → Estimation of **C**ontrollability
- Evaluating consequences of the hazards
  - → Estimation of potential **S**everity
- → Respect only the plain item (do not take risk-reducing measures into account!)
- → Involve persons with good knowledge and domain experience



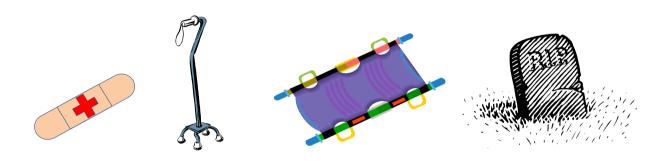








**Severity** – Measure of the extent of harm to an individual in a specific situation



Class	S0	S1	S2	<b>S3</b>
Description	No injuries	Light and moderate injuries	Severe and life- threatening injuries (survival probable)	Life-threatening injuries (survival uncertain), fatal injuries



**Exposure** – State of being in an operational situation that can be hazardous if coincident with the failure mode under analysis

Class	E0	E1	E2	E3	E4
Description	Incredible	Very low probability	Low probability	Medium probability	High probability
Time		Not specified	Less than 1% of average operating time	1% - 10% of average operating time	> 10% of average operating time
Event		Situations that occur less often than once a year for the great majority of drivers	Situations that occur a few times a year for the great majority of drivers	Situations that occur once a month or more often for an average driver	All situations that occur during almost every drive on average



**Controllability** – Avoidance of the specified harm or damage through the timely reactions of the persons involved

Class	CO	C1	C2	C3
Description	Controllable in general	Simply controllable	Normally controllable	Difficult to control or uncontrollable
Definition	Controllable in general	99% or more of all drivers or other traffic participants are usually able to avoid a specific harm.	90% or more of all drivers or other traffic participants are usually able to avoid a specific harm.	Less than 90% of all drivers or other traffic participants are usually able, or barely able, to avoid a specific harm.



Combinations of Severity, Exposure and Controllability result in the applicable ASIL.

The ASIL's influence the development process of the items.

QM = Quality Management No specific ISO 26262 requirement has to be observed

If S0 or E0 or C0 is set, no ASIL is required (QM).

		C1	C2	C3
S1	E1	QМ	QM	QM
	E2	QM	QM	QM
	E3	QM	QM	Α
	E4	QM	Α	В
S2	E1	QM	QM	QM
	E2	QM	QM	Α
	E3	QM	Α	В
	E4	Α	В	С
S3	E1	QM	QM	Α
	E2	QM	Α	В
	E3	Α	В	
	E4	В	С	D



#### **Safety Goals**

- Top-level safety requirements as a result of the hazard analysis and risk assessment
- Assigned to each identified hazard rated with an ASIL A-D
- Lead to item characteristics needed to avert hazards or to reduce risks associated with the hazards to an acceptable level

Example for safety goals: Park Brake System

ID	Safety Goal	ASIL
G1	Avoidance of unintended maximum brake force build up at one or several wheels during drive and in all environmental conditions	D
G2	Guarantee the specified parking brake function in use case situation "parking on slope" in all environmental conditions	Α
G3	Avoidance of unintended release of the parking brake in use case situation "parking on slope" in all environmental conditions	С

#### Contents



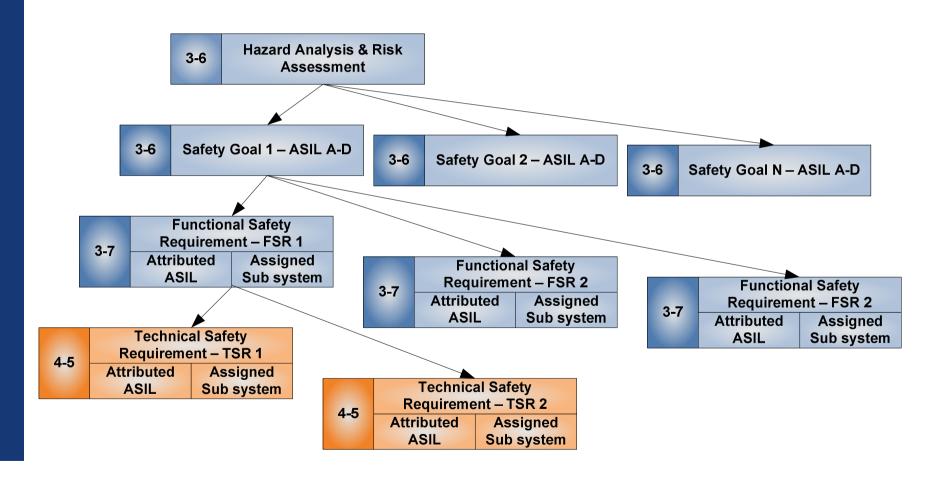


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#### **Functional Safety Concept**

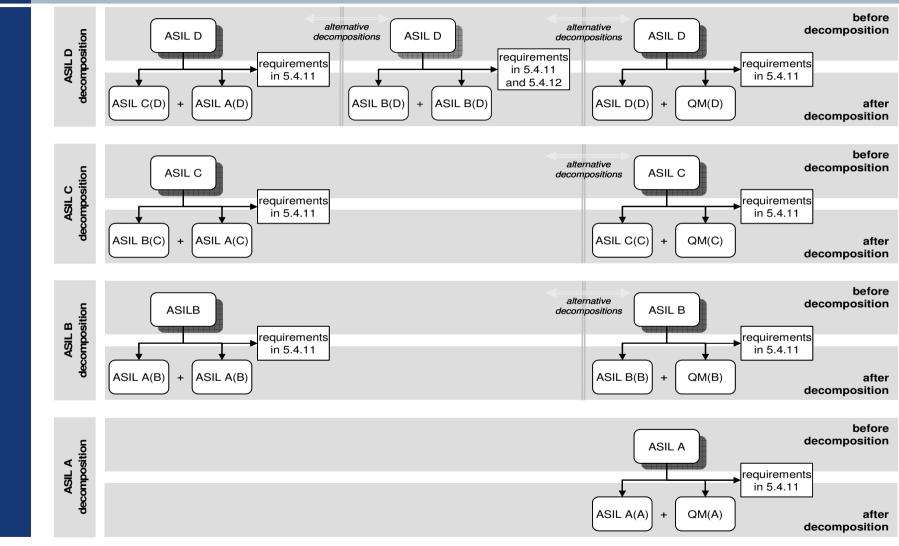


#### Safety Goals and Functional Safety Requirements



## **ASIL** Decomposition

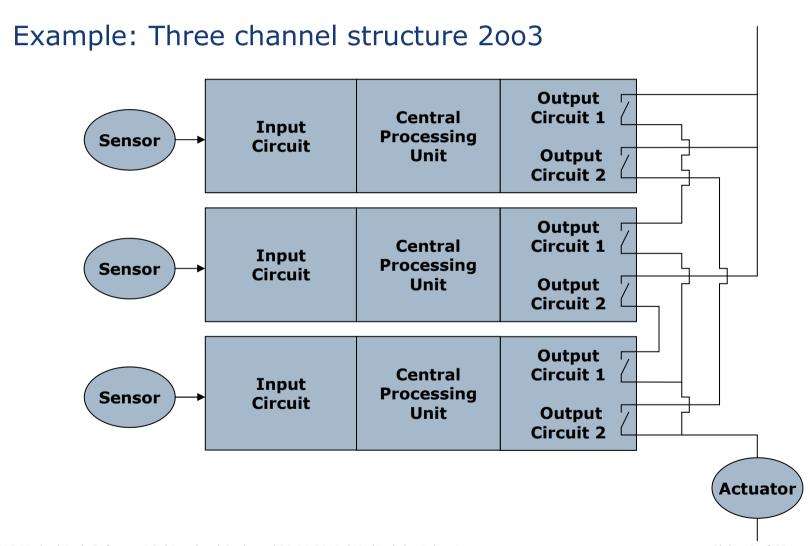




Source: ISO/FDIS 26262-9 - BL18

#### **Architectures**





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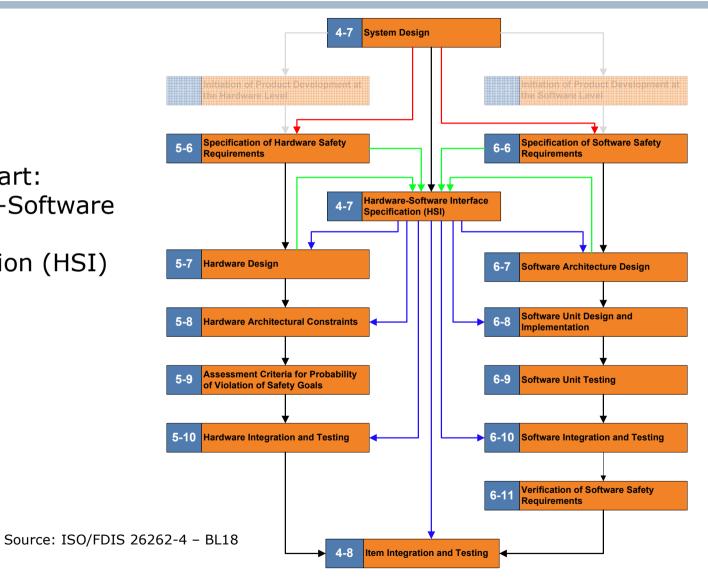


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# Product Development at Hardware & Software Level



Important part:
Hardware-Software
Interface
Specification (HSI)



# Initiation of Product Development at the Software Level



#### Topics to be covered by modeling and coding guidelines

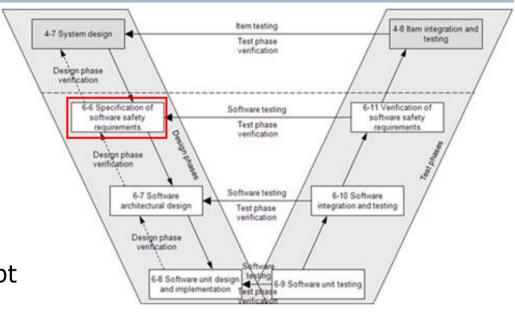
	Topics		ASIL				
			В	С	D		
1a	Enforcement of low complexity	++	++	++	++		
<b>1</b> b	Use of language subsets	++	++	++	++		
1c	Enforcement of strong typing	++	++	++	++		
1d	Use of defensive implementation techniques	0	+	++	++		
1e	Use of established design principles	+	+	+	++		
<b>1</b> f	Use of unambiguous graphical representation	+	++	++	++		
1g	Use of style guides	+	++	++	++		
1h	Use of naming conventions	++	++	++	++		

# Specification of Software Safety Requirements



#### Goals

- Derive Software Safety Requirements from and ensure consistency with
  - System Design
  - Technical Safety Concept
- Detail the hardwaresoftware interface requirements





#### Goals

- Develop an Architecture that implements the Software Safety Requirements
  - Static and dynamic interfaces
  - Safety-related and non safety related requirements
- 4-8 Item integration and 4-7 System design Test phase ventication Design phase 6-6 Specification of 6-11 Venfication of Software testing software safety software safety Test phase requirements requirements Design phase Software testing 6-7 Software 6-10 Software architectural design integration and testing Test phase venfication Design phase testing 6-9 Software unit testing 6-8 Software unit design and implementation
- Verify the Software Architecture
  - Compliance with the requirements
  - Compatibility with hardware
  - Respect of design principles and standards



#### Principles for software architectural design

	Methods		ASIL				
			В	С	D		
1a	Hierarchical structure of software components	++	++	++	++		
1b	Restricted size of software components	++	++	++	++		
1c	Restricted size of interfaces	+	+	+	+		
1d	High cohesion within each software component	+	++	++	++		
1e	Restricted coupling between software components	+	++	++	++		
<b>1</b> f	Appropriate scheduling properties	++	++	++	++		
<b>1</b> g	Restricted use of interrupts	+	+	+	++		



Based on the results of the safety analysis the mechanisms for error detection and error handling shall be applied

	Methods		AS	SIL	
			В	С	D
1a	Range checks of input and output data	++	++	++	++
1b	Plausibility check	+	+	+	++
1c	Detection of data errors	+	+	+	+
1d	External monitoring facility	o	+	+	++
1e	Control flow monitoring	o	+	++	++
<b>1</b> f	Diverse software design	0	0	+	++

Methods			AS	SIL	
		A	В	С	D
1a	Static recovery mechanism	+	+	+	+
1b	Graceful degradation	+	+	++	++
1c	Independent parallel redundancy	0	0	+	++
1d	Correcting codes for data	+	+	+	+

Error handling

Error detection



#### Methods for the verification of the software architectural design

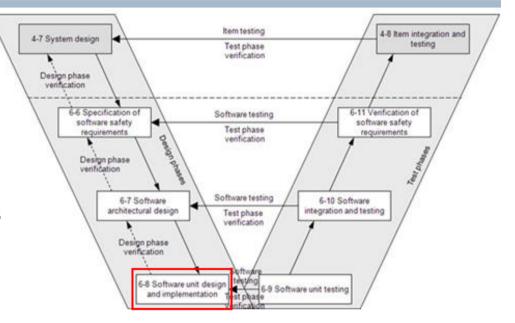
	Methods		ASIL				
			В	С	D		
<b>1</b> a	Walk-through of the design	++	+	0	0		
1b	Inspection of the design	+	++	++	++		
1c	Simulation of dynamic parts of the design	+	+	+	++		
1d	Prototype generation	o	0	+	++		
1e	Formal verification	o	0	+	+		
1f	Control flow analysis	+	+	++	++		
<b>1</b> g	Data flow analysis	+	+	++	++		

#### Software Unit Design and Implementation



#### Goals

- Specify SW Units based on:
  - SW Architecture
  - SW Safety Requirements
- Implement the SW Units
- Verify SW Units
  - Code reviews / inspections





#### Design principles for software unit design and implementation

	Methods		ASIL				
			В	С	D		
1a	One entry and one exit point in subprograms and functions	++	++	++	++		
1b	No dynamic objects or variables, or else online test during their creation	+	++	++	++		
1c	Initialization of variables	++	++	++	++		
<b>1</b> d	No multiple use of variable names	+	++	++	++		
1e	Avoid global variables or else justify their usage	+	+	++	++		
<b>1</b> f	Limited use of pointers	0	+	+	++		
<b>1</b> g	No implicit type conversions	+	++	++	++		
1h	No hidden data flow or control flow	+	++	++	++		
1i	No unconditional jumps	++	++	++	++		
1j	No recursions	+	+	++	++		

### Software Unit Design and Implementation



Example: MISRA C

- Programming standard developed by Motor Industry Software Reliability Association
- Avoidance of runtime errors due to unsafe C constructs
- The respect of MISRA C shall be demonstrated → static code analysis

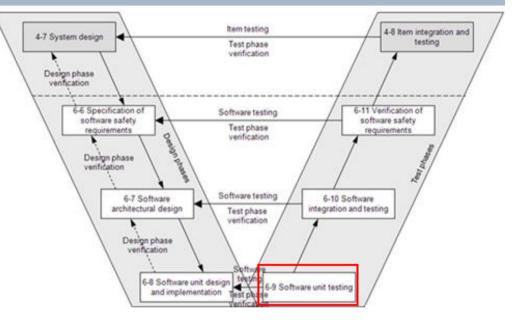
Infos: www.**misra**.org

#### Software Unit Testing



#### Goals

- Demonstrate that the software units fulfil the Software Unit Specifications
- Verify absence of undesired functionalities



### Software Unit Testing



The software unit testing methods shall be applied to demonstrate that the software units achieve:

- Compliance with the software unit design specification
- Compliance with the specification of the hardwaresoftware interface
- Correct implementation of the functionality
- Absence of unintended functionality
- Robustness
- Sufficiency of the resources to support the functionality

	Madhada		AS	IL	
	Methods		В	С	D
<b>1</b> a	Requirements- based test	++	++	++	++
1b	Interface test	++	++	++	++
1c	Fault injection test	+	+	+	++
1d	Resource usage test	+	+	+	++
1e	Back-to-back comparison test between model and code, if applicable	+	+	++	++



#### Methods for deriving test cases for software unit testing

	Methods		ASIL						
			В	С	D				
1a	Analysis of requirements	++	++	++	++				
1b	Generation and analysis of equivalence classes	+	++	++	++				
1c	Analysis of boundary values	+	++	++	++				
1d	Error guessing	+	+	+	+				



#### Structural coverage metrics at the software unit level

	Methods		ASIL				
			В	С	D		
1a	Statement coverage	++	++	+	+		
1b	Branch coverage	+	++	++	++		
1c	MC/DC (Modified Condition/Decision Coverage)	+	+	+	++		

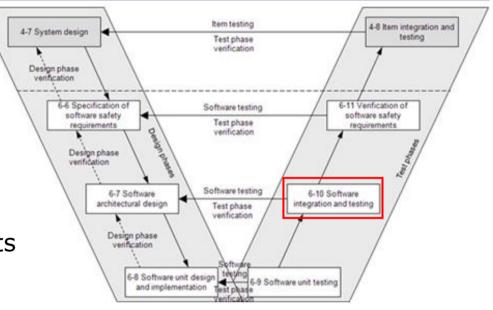
#### Software Integration and Testing



#### Goals

- Integrate SW components
  - Integration sequence
  - Testing of interfaces between components/units

 Verify correct implementation of the SW Architecture



### Software Integration and Testing



The software integration test methods shall be applied to demonstrate that both the software components and the embedded software achieve:

- Compliance with the software architectural design
- Compliance with the specification of the hardware-software interface
- Correct implementation of the functionality
- Robustness and sufficiency of the resources to support the functionality

	Methods		AS	SIL	
			В	С	D
<b>1</b> a	Requirements- based test	++	++	++	++
1b	Interface test	++	++	++	++
1c	Fault injection test	+	+	++	++
1d	Resource usage test	+	+	+	++
1e	Back-to-back comparison test between model and code, if applicable	+	+	++	++

## Software Integration and Testing



#### Structural coverage metrics at the software architectural level

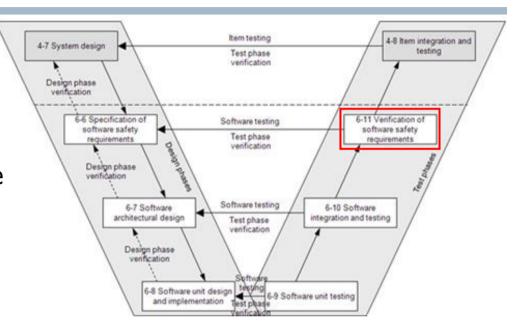
Methods		ASIL					
			В	С	D		
1a	Function coverage	+	+	++	++		
1b	Call coverage	+	+	++	++		

## Verification of Software Safety Requirements



#### Goals

 Verify that the embedded software fulfils the Software Safety Requirements in the target environment



## Verification of Software Safety Requirements

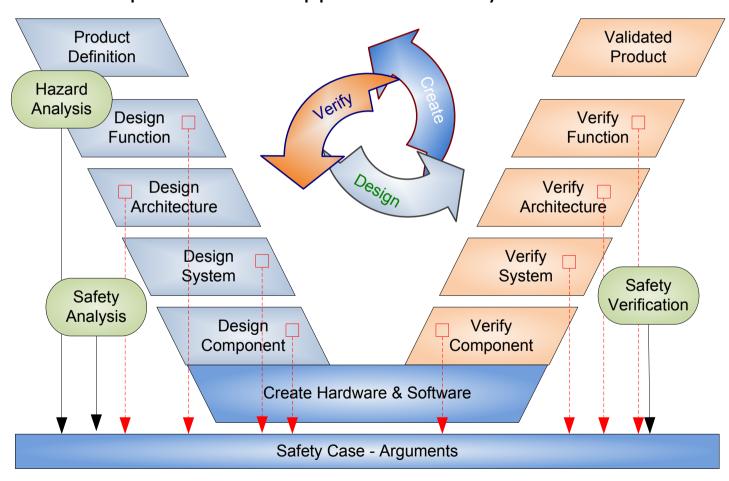


- Verify that the embedded software fulfils the software safety requirements
- Verification of the software safety requirements shall be executed on the target hardware
- The results of the verification of the software safety requirements shall be evaluated in accordance with:
  - Compliance with the expected results
  - Coverage of the software safety requirements
  - A pass or fail criteria

Methods			AS	SIL	
		A	В	С	D
1a	Hardware-in-the- loop	+	+	++	++
1b	Electronic control unit network environments	++	++	++	++
1c	Vehicles	++	++	++	++



#### What shall be provided to support the Safety Case?



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### **Qualification of Software Tools**



To determine the required level of confidence in a software tool, perform a use case analysis:

- Evaluate if a malfunctioning software tool and its erroneous output can lead to the violation of any safety requirement allocated to the safety-related item or element to be developed
- Establish probability of preventing or detecting such errors in its output
  - Considers measures internal to the software tool (e.g. monitoring)
  - Measures external to the software tool implemented in the development process for the safety-related item or element (e.g. guidelines, tests, reviews)

#### Qualification of Software Tools



**Tool Impact (TI)** – Possibility that a safety requirement, allocated to the safety-related item or element, is violated if the software tool is malfunctioning or producing erroneous output

TI1 – no such possibility

TI2 - all other cases

**Tool error Detection (TD)** – Probability of preventing or detecting that the software tool is malfunctioning or producing erroneous output

TD1 – high degree of confidence for prevention or detection

TD2 – medium degree ...

TD3 - all other cases



# **Tool Confidence Level (TCL)** – Based on the values determined for the classes of TI and TD

	TD1	TD2	TD3
TI1	TCL1	TCL1	TCL1
TI2	TCL1	TCL2	TCL3

# **Qualification of Software Tools**



#### Qualification methods:

Qualification methods of software tools classified TCL3		ASIL				
		A	В	С	D	
<b>1</b> a	Increased confidence from use	++	++	+	+	
1b	Evaluation of the tool development process	++	++	+	+	
1c	Validation of the software tool	+	+	++	++	
1d	Development in accordance with a safety standard	+	+	++	++	

Qualification methods of software tools classified TCL2		ASIL				
		A	В	С	D	
<b>1</b> a	Increased confidence from use	++	++	++	+	
1b	Evaluation of the tool development process	++	++	++	+	
1c	Validation of the software tool	+	+	+	++	
1d	Development in accordance with a safety standard	+	+	+	++	

#### Contents





- Who is Method Park?
- Why do we need Safety Standards?
- Process and Safety demands in Automotive
- Hazard Analysis and Risk Assessment
- Functional and Technical Development
- Software Process in detail
- Tool Qualification
- Summary

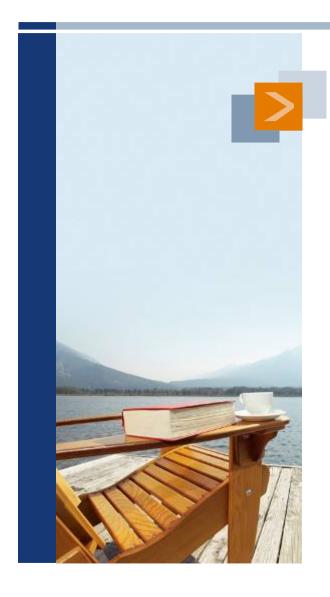
#### Summary



- Today's electronic systems are too complex to understand all potential hazards
- An approach for Functional Safety is needed to avoid severe injuries and damages in human lives and property
- A standardized way to show that your product is safe is needed – best practice yet not fully established – guidance needed







## Thank you!

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